



Ford Bronco (with factory 8" screen) 2021-2023

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KIT FEATURES

- Designed for most shallow mount radios – sub-dash modifications required for radios deeper than 2 13/16".
- Designed for most L-shape DDIN radios with the chassis at the top of the screen.
- Designed for Pioneer modular 6.8" radios like the DMH-C2550NEX and DMH-C2500NEX. †Refer to the radio manufacturer for current models.
- Glossy ABS trim panel to match the aftermarket radio finish.
- Sub-dash module relocation bracket included.

KIT COMPONENTS

- A) Radio trim panel • B) SOS Module relocation bracket • C) Radio brackets • D) #8 x 3/8" Phillips screws (4)

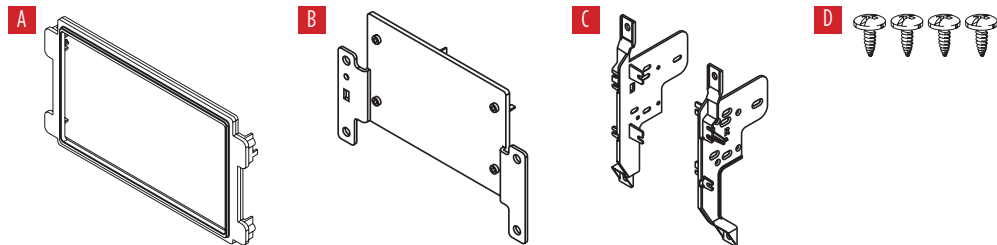


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WIRING & ANTENNA CONNECTIONS

Wire harness: • See [accessinterface.com](https://www.accessinterface.com) or [metraonline.com](https://www.metraonline.com) for A/V interfacing options.
Antenna adapter: • 40-EU55

TOOLS REQUIRED

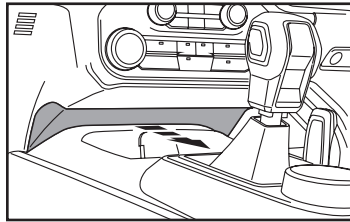
- Panel removal tool • Phillips screwdriver
- Torx screwdriver • Socket wrench

Attention! Let the vehicle sit with the key out of the ignition for a few minutes before removing the factory radio. When testing the aftermarket equipment, ensure that all factory equipment is connected before cycling the key to ignition.

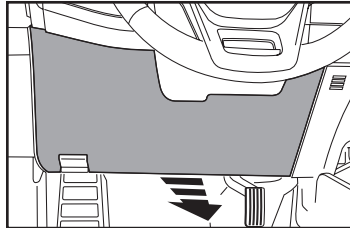
DASH DISASSEMBLY

NOTE: We recommend disconnecting the negative battery terminal since you will have to remove the passenger air bag for dash disassembly.

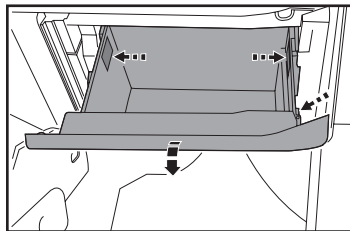
1. Unclip and remove the trim below the radio controls. (Figure A)
2. Unclip the knee bolster trim panel and let hang. (Figure B)
3. Open glove box unclip dampener then squeeze the sides of the glove box to completely lower then lift up and remove the glove box. (Figure C)



(Figure A)



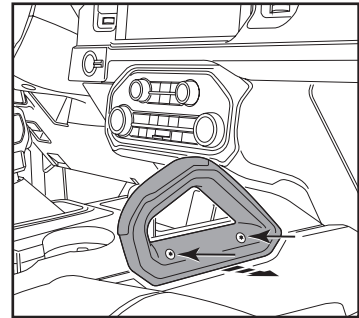
(Figure B)



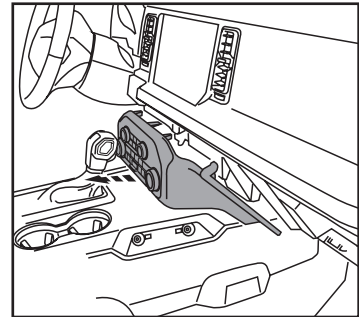
(Figure C)

4. If equipped remove (2) T-Torx screws from the grab handle then remove the handle. (Figure D)
5. Remove (2) Phillips screws securing the radio control panel then unclip and remove the panel. (Figure E)

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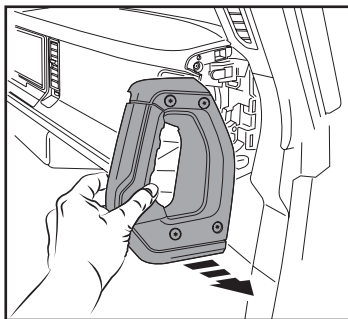
(Figure E)



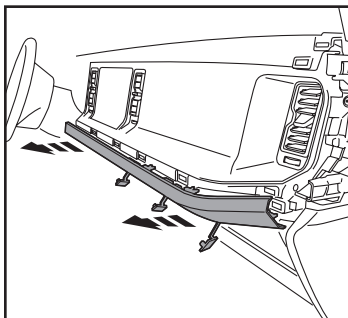
(Figure F)

DASH DISASSEMBLY (CONT.)

6. On both sides of the dash remove (4) Torx screws from the grab handles then unclip the handles to remove them. (Figure F)
7. Unclip the screw covers on the lower instrument panel trim then remove (2) 9/32" screws securing the panel then unclip and remove the entire panel including the Start/Stop button. (Figure G)

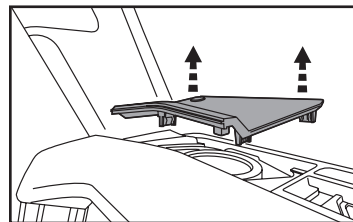


(Figure F)

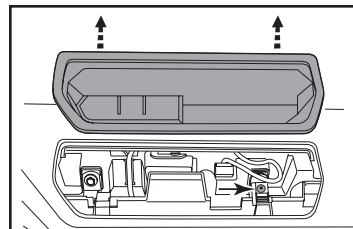


(Figure G)

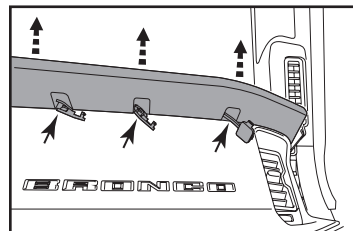
8. Unclip and remove both speaker grills on the left and right side of the dash. Then remove the (2) 9/32" screws exposed. (Figure H)
9. Unclip and remove the switch panel in the center of the dash. Remove (1) 9/32" screw exposed underneath. (Figure I)
10. Unclip the screw covers on the upper instrument panel and remove (3) 9/32" screws. Then unclip and remove the entire upper dash trim panel. (Figure J)



(Figure H)



(Figure I)



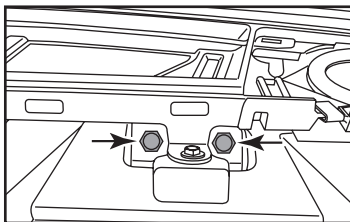
(Figure J)

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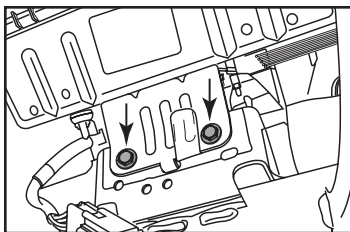
DASH DISASSEMBLY (CONT.)

NOTE: We recommend disconnecting the negative battery terminal since you will have to remove the passenger air bag for dash disassembly.

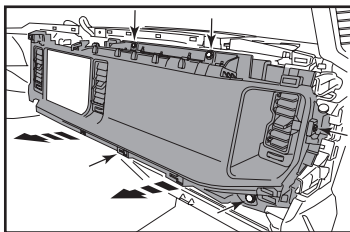
11. Remove (2) 10 MM bolts securing the upper passenger air bag bracket. (Figure K)
12. Remove the (2) 10 MM bolts securing the lower passenger air bag bracket then unplug the air bag. (Figure L)
13. Remove (5) 9/32" screws securing the radio display trim panel including the passenger side air bag. There are (2) on the top of the panel and (2) on the bottom of the panel. There is (1) more on the outside edge. (Figure M)



(Figure K)



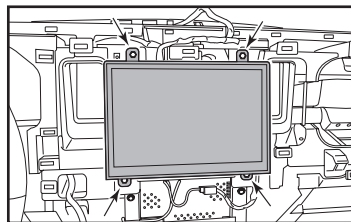
(Figure L)



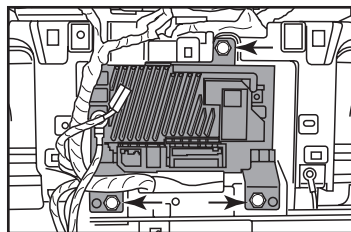
(Figure M)

14. Remove (4) 9/32" screws securing the radio display to the sub dash. (Figure N)
15. Remove (4) 9/32" screws securing the SOS Module behind the radio display then remove the module to be relocated in the lower dash where the factory radio chassis was. (Figure O)
16. Remove (4) T-25 torx screws to remove the SOS module from the factory radio screen and bracket.

Continue to Kit Preparation



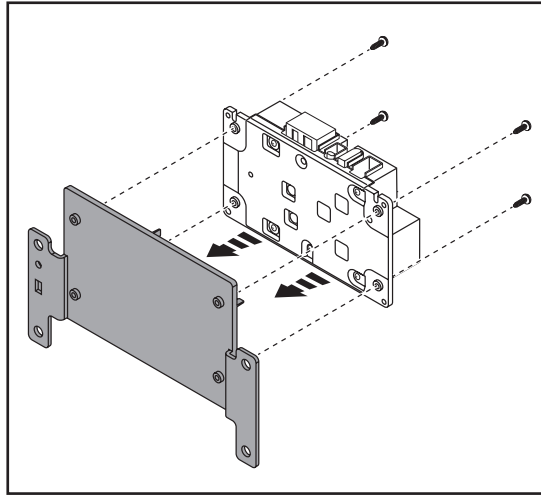
(Figure N)



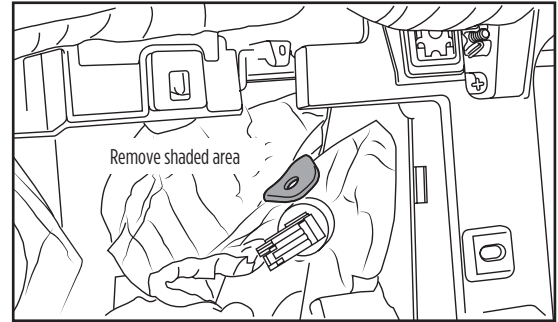
(Figure O)

KIT PREPARATION

1. Secure the SOS module to the relocation bracket using the factory T-25 hardware (note the position so that the plug connections are facing up). (Figure A)
2. Plug in and secure the SOS module in the factory radio chassis' original location. **Note: the module is on the back of the bracket when mounted**
3. Cut and remove the harness tab in the back of the sub dash for radio clearance. (Figure B)



(Figure A)



(Figure B)

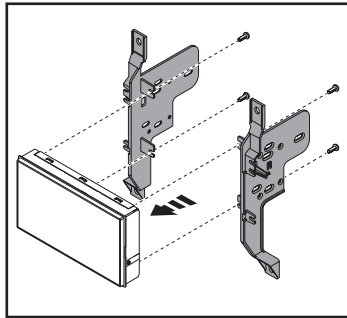
Continue to Kit Assembly

KIT ASSEMBLY

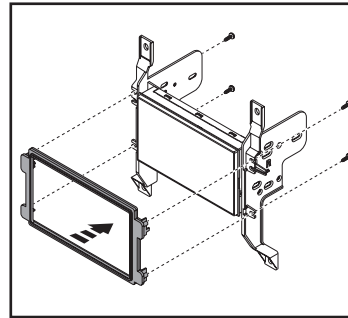
Pioneer Modular DDIN

Note: Reference the installation manual provided with the radio for which hardware to use. The display screen and radio chassis use two different types of screws.

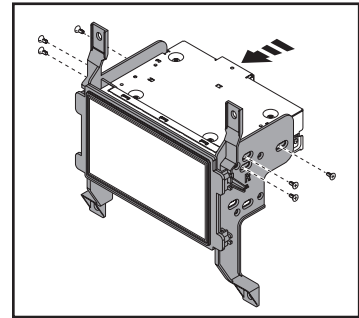
1. Secure the Pioneer screen to the **radio brackets** using (4) of the Pioneer screen mounting screws. (Figure A)
2. Secure the **radio brackets** and screen to the **trim panel** using (4) #8 Phillips screws supplied. (Figure B)
3. Plug the cable to the screen and secure the radio chassis to the **radio brackets** using screws supplied with the radio. (Figure C)



(Figure A)



(Figure B)

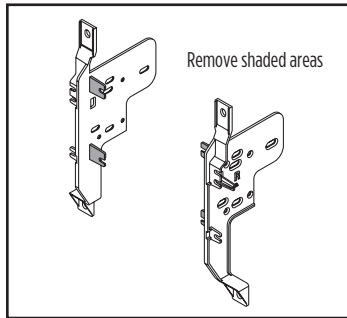


(Figure C)

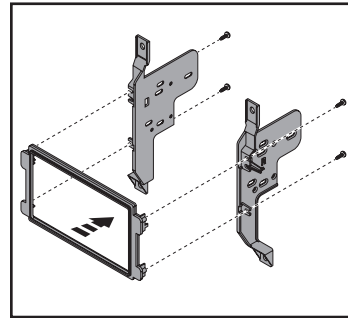
KIT ASSEMBLY (CONT.)

Shallow or top-chassis DDIN

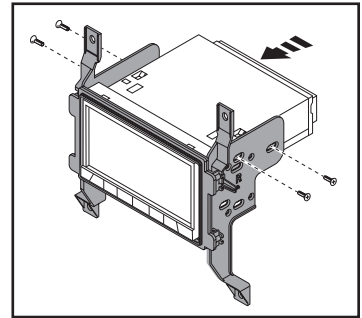
1. Remove the tabs from the insides of the **radio brackets**. (Figure A)
2. Attach the **radio brackets** to the **radio trim panel** using (4) of the #8 Phillips screws supplied. (Figure B)
3. Slide the radio into the radio bracket/trim panel assembly and secure it using screws supplied with the radio. (Figure C)
4. Locate the factory wiring harness and antenna connector in the dash and complete all necessary connections to the radio. Metra recommends using the proper mating adapter from Metra and/or Axxess. Test the radio for proper operation.
5. Secure the radio assembly into to the dash using the factory screws.
6. Reassemble the dash in reverse order of disassembly to complete the installation.



(Figure A)



(Figure B)



(Figure C)



107-FD2

INSTALLATION INSTRUCTIONS



Having difficulties? We're here to help.



Contact our Tech Support line at:

386-257-1187



Or via email at:

techsupport@metra-autosound.com

Tech Support Hours (Eastern Standard Time)

Monday - Friday: 9:00 AM - 7:00 PM

Saturday: 10:00 AM - 5:00 PM

Sunday: 10:00 AM - 4:00 PM



KNOWLEDGE IS POWER

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certified technicians**